



IGL Coatings Cheat Sheet

Derrick Olson, February 14, 2017

	Cure		Temp Range		Layering				Water Contact
			Possible	Optimal	5-50C	60C	Infrared	Ending window	
Poly	2-5min		5c-50C(41-120F)	20-26C(68-79F)	2 Hours	1 Hour	15-20Min	12Hours	4 Hours
Quartz	5-10min		5c-50C(41-120F)	20-26C(68-79F)	2 Hours min	1 Hour	15-20Min	12Hours	4 Hours
Kenzo	5-10min (B)	.5-2min (T)	5c-50C(41-120F)	20-26C(68-79F)	2 Hours min (B)	1 Hour	15-20Min	12Hours	4 Hours
Premier	Buff until haze disappears		5c-50C(41-120F)	20-26C(68-79F)	1 Hour	1 Hour	15-20Min	12Hours	4 Hours
Wheel	2-5min		5c-40C(41-104F)	20-26C(68-79F)	2 Hours	1 Hour	15-20Min	12Hours	4 Hours
Trim	30sec-1min		5c-40C(41-104F)	20-26C(68-79F)	1 Hour	1 Hour	15-20Min	12Hours	4 Hours
Window	1 Hour		10-30C(50-86F)	15-25C(59-77F)					4 Hours
Headlight	30sec-1min		5c-40C(41-104F)	20-26C(68-79F)	1 Hour	1 hour	15-20Min	12Hours	4 Hours
Quartz+	2-5min (P)	5-10min (Q)	5c-50C(41-120F)	20-26C(68-79F)	2 Hours min	1 Hour	15-20Min	12Hours	4 Hours

For further information please consult the TDS sheets available openly in the Shop section at www.iglcoatingsusa.com or www.iglcoatingscanada.com.

